



### **Powering the Controller**

Power to the controller is provided from the I/O rack through the 48-position Euro connector.

### **Configuring the Controller**

The controller is configured via an embedded web page viewable accessible with a standard web browser. To connect to the web page, simply enter the IP address into the browser. For example, for a controller configured with the factory default settings, type: <http://128.0.0.1> for the web address

### **Booting the Controller with Default settings**

To boot the controller with the Factory Default settings, depress and hold the DEFAULT button, then apply power to or reset the controller. When the CONFIG LED comes on solid, release the DEFAULT button. The controller should be running with the factory default settings:

Network Parameter	Factory Default Setting
IP Address	128.0.0.1
Subnet Mask	0.0.0.0
Default Gateway	0.0.0.0

### **LED Functionality**

The following table describes the functionality of each LED:

LED	Indication
Link	Controller is connected to an active LAN
Status	Flashes when Modbus messages are exchanged
Config	Solid—controller is configured and ready to communicate Flashing—Controller is in startup sequence
Power	Adequate power is applied to controller