

## SERIES 60A Joystick

### FEATURES

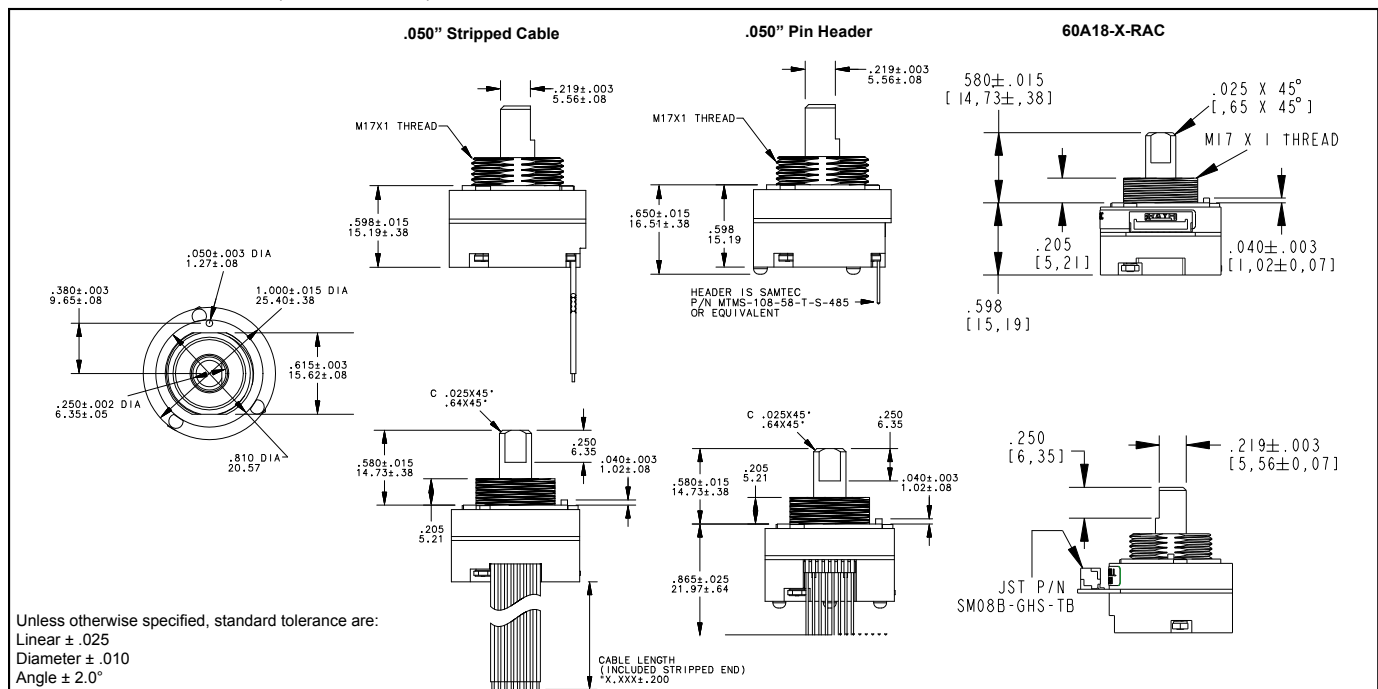
- Optical Encoder, Pushbutton, and Joystick in One Shaft
- Long Life, High Reliability
- Compatible with CMOS, HCMOS, and TTL Logic
- Choices of Cable Length and Termination
- Customized Solutions Available

### APPLICATIONS

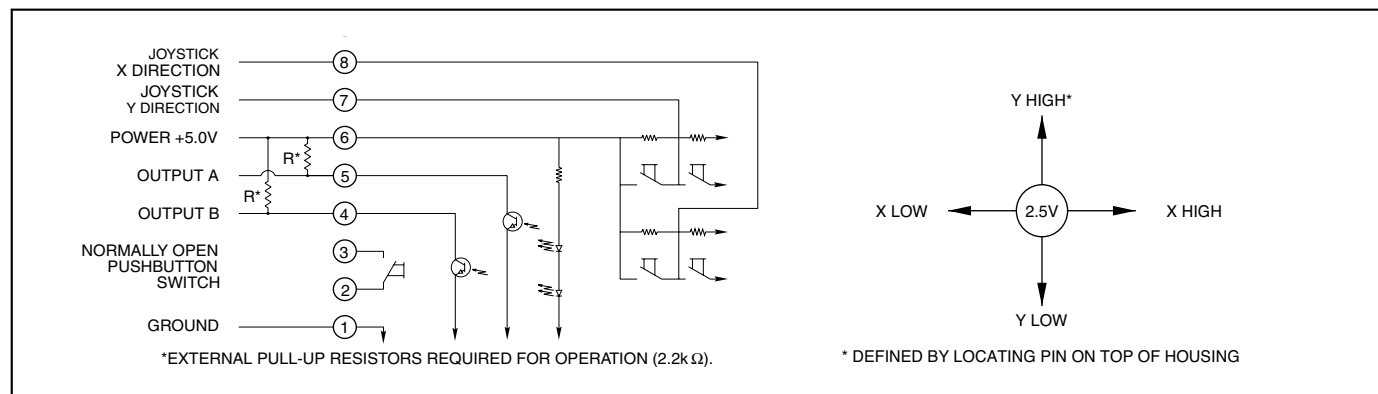
- Global Positioning/Driver Information Systems
- Medical Equipment Control
- Radio Control
- Robotics
- Commercial Appliances



### DIMENSIONS in inches (and millimeters)

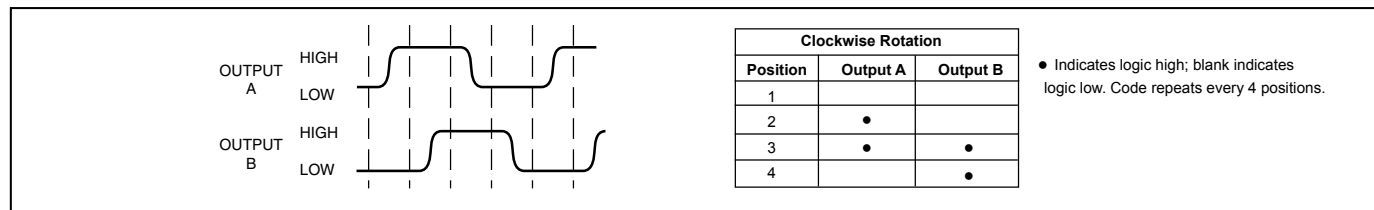


### CIRCUITRY AND JOYSTICK OPERATION Standard Quadrature 2-Bit Code





## WAVEFORM AND TRUTH TABLE Standard Quadrature 2-Bit Code



## SPECIFICATIONS

### Rotary Electrical and Mechanical Ratings

**Operating Voltage:** 5.00 ± 0.25 Vdc  
**Supply Current:** 20 mA maximum at 5 Vdc  
**Output:** Open collector phototransistor. External pull up resistors are required  
**Output Code:** 2-Bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft  
**Logic Output Characteristics:**  
 High: No less than 3.5 Vdc  
 Low: No greater than 1.0 Vdc  
**Minimum Sink Current:** 2.0 mA  
**Power Consumption:** 100 mW maximum  
**Mechanical Life:** 1 million rotational cycles of operation (1 cycle is a rotation through all positions and a full return)  
**Average Rotational Torque:** 2.0 ± 1.0 in-oz initially, torque shall be within 50% of initial value throughout life  
**Mounting Torque:** 15 in-lbs. maximum  
**Shaft Push-Out Force:** 45 lbs minimum  
**Shaft Pull-Out Force:** 45 lbs minimum  
**Shaft Side-Load Force:** 20 lbs max.  
**Terminal Strength:** 15 lbs terminal pull-out force minimum for cabled and header termination  
**Solderability:** 95% free of pin holes and voids

### Pushbutton Electrical and Mechanical Ratings

**Rating:** 10 mA at 5 Vdc resistive  
**Contact Resistance:** less than 10 ohms  
**Life:** 1 million actuations minimum  
**Contact Bounce:** < 4 mS make, 10 mS break  
**Actuation Force:** 400 ± 150 grams force  
**Shaft Travel:** 0.020 ± 0.010 inches

### Joystick Electrical and Mechanical Ratings

**Supply Current:** 5 mA maximum  
**Output Code:** 2-Bit  
**Logic Output Characteristics:**  
 Neutral: 2.5 ± 0.5 Vdc  
 High: > 4.5 Vdc  
 Low: < 0.5 Vdc  
**Angle of Throw:** 8° ± 2° in all directions  
**Life:** 500,000 actuations in each direction

### Environmental Ratings

**Operating Temperature Range:** -40°C to 85°C  
**Storage Temperature Range:** -55°C to 100°C  
**Relative Humidity:** 96 hours at 90-95% humidity at 40°C  
**Vibration:** Harmonic motion with amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours  
**Mechanical Shock:**  
 Test 1: 100g for 6ms half-sine wave with a velocity change of 12.3 ft/s  
 Test 2: 100g for 6ms sawtooth wave with a velocity change of 9.7 ft/s

### Materials and Finishes

**Assembly Studs:** 305 Stainless steel  
**Detent Housing:** Polyamide polymer (nylon 6/10 alloy)  
**Printed Circuit Boards:** Glass cloth epoxy double clad with copper gold over nickel plated  
**Infrared Emitting Diode Chips:** Gallium aluminum arsenide  
**Silicon Phototransistor Chips:** Gold and aluminum alloys  
**Resistors:** Metal oxide on ceramic substrate

### Solder Pins:

Brass, Plated with tin  
**Shaft:** Polyamide polymer (nylon 6/10 alloy) with stainless steel insert  
**Detent Balls:** Carbon steel plated with nickel  
**Detent Springs:** Music wire plated with tin  
**Code Rotor:** 33% Glass reinforced nylon 66  
**Pushbutton Dome:** Stainless steel  
**Pushbutton Dome Retainer:** Polycarbonate  
**Joystick Housing:** Polyamide polymer (nylon 6/10 alloy)  
**Joystick Contact:** Stainless steel, silicone rubber, brass with silver cladding, high-temp thermoplastic, phosphor bronze with silver cladding  
**Cable:** Copper stranded with plating in PVC insulation  
**Connector:** PA 4.6 with tin over nickel plated phosphor bronze  
**Lockwashers:** Stainless steel with passivate finish  
**Hex Nuts:** 303 Stainless steel  
**Label:** TT406 Thermal transfer cast film  
**Solder:** Sn/Ag/Cu, Lead-Free, No Clean  
**Mounting Nut:** Polyurethane  
**Lubricating Grease:** Nye nyogel 774L

## OPTIONS

Contact Grayhill for custom terminations, rotational torque, number of positions, shaft configurations, and resolutions. Control knobs are also available.

## ORDERING INFORMATION

**Series**  
**Angle of Throw:** Detent: 18 = 18° or 20 positions; Non-detent: 08 = 18° or 20 positions;  
 Non-Turn: 00 = Joystick and Pushbutton only  
**Joystick Contacts:** 2 = 2 Discrete Contacts  
 4 = 4 Discrete Contacts  
 8 = 4 Contacts in 8 possible directions  
**Termination:** S = 4.0in Stripped cable; .050" centers;  
 C = 4.0in Cable with Amp Connector P/N 215083-8; .050" centers;  
 (See Amp Mateability Guide for mating connector details)  
 P = Pins; .050" centers  
 RAC = Right Angle Connector: JST SM08B-GHS-TB(LF)(SN); .050" centers  
 (See JST Connector Guide for mating connector details)  
**Cable Length:** 020 = 2in. 030 = 3in. 040 = 4in. 050 = 5in. 060 = 6in. 080 = 8in. 100 = 10in. 120 = 12.5in.  
 \*Eliminate cable length if ordering "P" or "RAC" termination option

\*60A18-4-RAC available as standard P/N, for additional options, please contact Grayhill

60A18-X-RAC